

# **STAINLESS STEEL REAR INNER FENDER LINERS**

## **FITS 99 – 06, FORD F250/F350/F450/EXCURSION VEHICLES**

### **CONTENTS:**

**1) Set of 24 Gauge, brushed stainless steel fender liners.**

**Includes;**

**(1) Drivers side front liner**

**(1) Driver side rear liner**

**(1) Passenger side front liner**

**(1) Passenger side rear liner**

**(8) 1/4" Button Head Allen Bolts With**

**(16) Flat Washers**

**(8) Lock Washers**

**(8) Nuts**

These stainless steel inner fender liners are duplicates of the stock Ford plastic inner liners. These liners will fit into the rear fenderwells using the stock Ford holes and fender strut brackets. I have included the stainless steel bolts instead of the plastic pins as these stainless liners can cut through the plastic pins over time.

### **DIRECTIONS**

1. If you have the current plastic liners, simply remove the plastic fasteners on both the front and rear inner liner by working a pair of side cutters under the head of the plastic fastener and pull away from the fenderwell. *(If you don't have stock liners go to step 2.)*
2. Loosen and remove the bottom bolt that holds the fender strut to the fender and where the stock liner attaches.
3. Each new liner has an identification label on the back that gives you the liner location. The smooth, shiny, brushed portion of the liner is the exposed side that you want showing on the outside facing in your fenderwells.
4. Place the top of the liner (two holes) and align them with the factory holes. Insert the (2) bolts with flat washers through the liner and stock fender well. On the backside of the fenderwell, place the flat washer, lock nut and nut onto each bolt and leave loose. Do not tighten yet.
5. Once you have the top partially bolted, begin to flex and mold the liner to fit the contour of the factory liner and fenderwell. You may find it easier to lie on your back near the strut area and perform this task. Once you have it molded correctly, you need to insert the fender strut bolt through the bracket, liner and bracket immediately to lock the shape into place. The liner lies on top of the fender, (inside), not on the outside or bottom. Tighten the nut. **Be careful not to force the shape of the liner too much as you may over bend the liner and may cause a kink in the liner.**
6. Once the liner is molded into place, tighten the top (2) allen head bolts until the head is firmly against the liner and tighten the fender strut bracket.
7. Repeat this procedure for each liner.
8. YOU'RE DONE!

To maintain the appearance of your liner, use standard auto washing soap and bug and tar remover, etc. as needed. Avoid any caustic cleaners that could etch and discolor the stainless surface.

Scotch brite pads (grey pads, 0000 grit) are excellent cleaning pads to maintain the appearance of the liner. When using any type of abrasive pad, steel wool, etc., make sure that you clean with the grain of the stainless in a long straight motion. Cleaning across the grain of the stainless will create unsightly scratching and is very difficult to correct.